


	Company Name:	Date : July 2020/2021	
	AMHARA PIPE FACTORY Title: የጥራት ግቦች (QUALITY OBJECTIVES)	Issue NO: 06	Page 1 of 1

የአማራ ፓይፕ ፋብሪካ የ2013 በጀት አመት የጥራት ግቦች

- በበጀት አመቱ ጥራታቸው የተረጋገጠ 10,002.63 ሜትሮስ ቶን ፒ.ቪ.ሲ፣ ኢትዲፒ እና ፒ.ፒ.አር ፓይፖች እንዲሁም ጅሎሚብሬን እና ግሪን ሃሌስ ሽቶቹን፣ በማምረት ደንበኞችን ግርካት።
- ከተለያዩ የምርት አይነቶች (ፒ.ቪ.ሲ፣ ኢትዲፒ ፓይፖች እንዲሁም ጅሎሚብሬን እና ግሪን ሃሌስ ሽቶቹን) በመሸጥ ብር 755,974,188.65 ሽያጭ በማከናወን ብር 153,368,537.18 የተጣራ ትርፍ ከታከሰ በፊት ማግኘት።
- የተወሰነውን የጥሬ እቃ ፍላጎት 652.76 ሜትሮስ ቶን ግድፈት ያለበትን ምርት ለዳግም ዑደት በማምረት መሸፈን።
- ብልሽት ያለባቸው ምርቶች (scrap) መጠንን ፒ.ቪ.ሲ ከ10% በታች፣ ኢትዲፒ ከ4% በታች፣ ጅሎሚብሬን ከ4% በታች፣ ባለ ሰዓት ደረጃ ፊልም (ግሪንሃሌስ) ከ3% በታች ማድረስ።
- ከባለፈዉ አመት አፈፃፀም በመነሳት 13,552.3 ሜትሮስ ቶን ጥሬ እቃ ግዢ መፈፀም።
- የማሽን የምርት ማቆም (down time) ከ30% በታች ማድረስ።
- ምቹ የሰራ ሁኔታ በመፍጠር የሰራተኛ ፍልሰትን ከ3% በታች ማድረግ.
- ISO 9001:2015 የጥራት አመራር ስታንዳርድ በተሟላ ሁኔታ በመተግበር የምንሰጠው የምርትና አገልግሎት ከዋጋ፣ ጥራትና አቅርቦት አንጻር የደንበኛን መስፈርት መቶ በመቶ ያሟላ እንዲሆን ማድረግ ።

Prepared by Planning Research & DI w/p Habtamu A. (D/PRD)	Approved by Worku Baye (D/GM)	
Signature 	Signature 	Effective date
Date	Date	Oct. 2013/2020




	Company Name:	Date : July 2020/2021	
	Title:	AMHARA PIPE FACTORY	Issue NO: 06
		QUALITY OBJECTIVES	Page 1 of 1

2020/2021 QUALITY OBJECTIVE OF AMHARA PIPE FACTORY

1. To earn total income of birr **755,974,188.65** get Net profit before tax of birr **153,368,537.18** from the factory's manufactured products in the budget year.
2. To produce **10,002.63** metric tons of quality pipes and sheets.
3. Reducing the amount of scrap produced by maintaining it below **10%** for UPVC, 4% of HDPE, 4% of Geo membrane and 3% of Three layer film production throughout the budget year.
4. To recycle **652.76** MT of the scrap and reuse it again.
5. Reducing machine down times and Idle time below **30%** of the total working hours calculated for all production lines.
6. 100% assured product, service, and quality as per customer's requirement.
7. To purchase **13,552.3** MT of the raw material needed for the production of UPVC,HDPE and PPR pipes, Geo membrane and Three layer film, sheets of raw material which will keep the production in uninterrupted manner by considering possible machine down time and last year's performance.
8. Create conducive work environment to maintain employee turnover below 3%.
9. Full implementation of KAIZEN and ISO 9001:2015 systems and insuring Conformances of our products and services to customers' requirements with regard of price, quality and delivery and attain excellent rating (100%.)

Prepared by	Planning Research & D/ w/p Habtamu A.(D/PRD)	Approved by	Worku Baye (D/GM)	
Signature		Signature		Effective date
Date		Date		Oct. 2013/2020



2013 20005/01/2013



Certificate of Registration

This is to certify that the Management System of:

Amhara Pipe Factory PLC

P.O.Box 3037, Amhara Region, Bahirdar, Ethiopia

has been approved by Alcumus ISOQAR and is compliant with the requirements of:

ISO 9001: 2015



Certificate Number: 1865-015-001
Initial Registration Date: 01 March 2014
Previous Expiry Date: 01 March 2020
Recertification Date: 12-14 & 15 March 2020
Re-issue Date: 28 April 2020
Current Expiry Date: 01 March 2025

1865-015-001
01 March 2014
01 March 2020
12-14 & 15 March 2020
28 April 2020
01 March 2025

Scope of Registration:

Manufacture and supply of UPVC Pipes, HDPE Pipes, Geo membrane sheets

Signed:
Steve Stubbs, Technical Director
(on behalf of Alcumus ISOQAR)

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Alcumus ISOQAR. Further clarification regarding the scope of this certificate and the applicability of the relevant standards' requirements may be obtained by contacting Alcumus ISOQAR.



Alcumus ISOQAR Global, Alcumus Certification, Cobas Court, 1 Barkway Road, Sawford, Marches, UK
T: 01461 883 3888 F: 01461 883 3889 E: alcumus@alcumusgroup.com W: www.alcumusgroup.com
This certificate is the property of Alcumus ISOQAR and must be returned on request.

APF II PVC pressure and non-pressure pipes Applicable Standards

APF II PVC pressure and non-pressure pipes Applicable Standards